



Sample panels were manufactured for architectural approval and to check that the keyed profile on the back of tiles was acceptable.



50% of all pieces supplied were corner returns. These were manufactured from standard tiles by water jet cutting mitres and fabricating back together with epoxy resin.



A typical canopy illustrating the terracotta corner return and stop end detail.



Project:
Merrill Lynch Headquarters
Newgate St, London

Contractor:
Mace Limited

Architect:
Swanke, Hayden Connell
Architects

Precaster:
Techrete

Product:
Supply of Grey Handmade
Brick.
Supply of Terracotta.

In addition to the supply of red brick material covered on another case study, we also supplied Light Grey Handmade bricks for the Newgate St elevation and Terracotta for the inverted recast canopy that runs around the perimeter at high level.

Handmade bricks were cut to form positively keyed slips and pistols. These were packaged as kits for each precast panel.

Terracotta was sourced from Germany and specially manufactured incorporating a profile on the reverse of the tiles suitable to achieve a key into the concrete backing.

50% of all pieces supplied were corner returns. These were manufactured from standard tiles by water jet cutting mitres and fabricating back together with epoxy resin.

